

Linear Low Density Polyethylene HF2207B5

Description:

The HF2207B5 resin is a linear low density polyethylene recommended for blown film extrusion. Have high impact and puncture resistance, high coefficient of friction (COF) and high weld rupture resistance.

Application:

Heavy duty bags, liners, lamination and high COF films.

Additive:

Antioxidant
Processing aid
Anti-blocking

Process:

Blown film e extrusion

Control Properties:

	ASTM Methods	Units	Values
Melt Flow Rate (190/2.16)	D 1238	g/10 min	0.73
Density	D 792	g/cm3	0.922

Typical Properties:

Blow Film Properties^b

	ASTM Methods	Units	Values
Tensile Strength at Break (MD/TD)	D 882	MPa	45/40
Elongation at Break (MD/TD)	D 882	%	1040/1330
Tensile Modulus – 1% Secant (MD/TD)	D 882	MPa	150/170
Dart Drop Impact	D 1709	g/F50	535
Elmendorf Tear Strength (MD/TD)	D 1922	gF	870/2900
Haze	D 1003	%	21
Gloss - Angle 45°	D 2457	-	65

(a) 100 µm Film Gauge, obtained in 40 mm extruder with blow up ratio of 2,2:1 . (MD: Machine direction; TD: Transversal direction).

Recommended Processing Conditions:

- Temperature profile: 180 to 210°C
- Melt temperature: 215°C (max.)
- B low-up ratio: 1.8:1 – 2.5:1

Final Remarks:

- This resin meets the requirements for olefin polymers as defined in 21 CFR, section 177.1520 issued by FDA – Food and Drug Administration in force on the date of publication of this specification. The additives present are covered in appropriate regulation by FDA.
- These information reflect typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
- In some applications, Braskem has developed tailor-made resins to reach specific requirements.
- In case of doubt regarding utilization, or for other applications, please contact our Application Engineering
- For information about safety, handling, individual protection, first aids and waste disposal, please see MSDS. CAS Registry number: 25213-02-9.
- The mentioned values in this report can be changed at any moment without Braskem previous communication.
- Braskem does not recommend this grade for packages, parts or any kind of product manufacture that will be used for storage or contact with solution that will have internal contact with human body.
- The content of this Data Sheet replaces previous revisions published for this product.
- This resin does not contain the substance Bisphenol A (BPA, CAS # No. 80-05-7) in its composition.